

6094



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18520-11A
Job Sheet 178062



7-31

Part No: RBT18520-11A

Job Qty: 1 ea 2

DAS
21
9-89

Part Name: Weight Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18520-11A REV:X IPP REV A 18.02.06 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		8/7/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	3 pcs		8/7/18	0.08	0.25	Small Fab-9		MLL
110	QC	3 pcs		8/7/18	0.00	0.00	QC5		MLL 18-8-30
120	QC	3 pcs		8/7/18	0.00	0.00			
130	Packaging	3 pcs		8/7/18	0.00	0.00	Packaging3-2		MLL
140	QC21-SA	3 Ea		8/7/18	0.00	0.00	QC21		

Part Op 100 - Assemble
Descriptions: 130 - Identify and Stock

DAS
21
9-89

AUG 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91375A673	Socket Head Set Screw 7/16-14 X 1.5	21 3 Ea (1 ea)	100-Small Fab	50 44122
RBT18520-11	Weight	21 3 Ea (1 ea)	100-Small Fab	5106180

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab	91375A673	3	12	0
	RBT18520-11	3	0	0

Part Specifications

Specifications could not be found.

Plex 7/31/18 1:14 PM dart.logan.david



Container No: S106923



Part: RBT18520-11A

Job No: 178062

Serial No/Batch: S106923

Revision: 11

Inspector:

Exp Date:

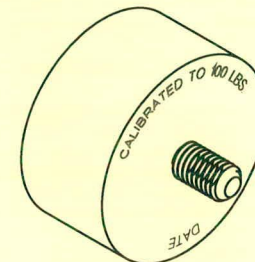
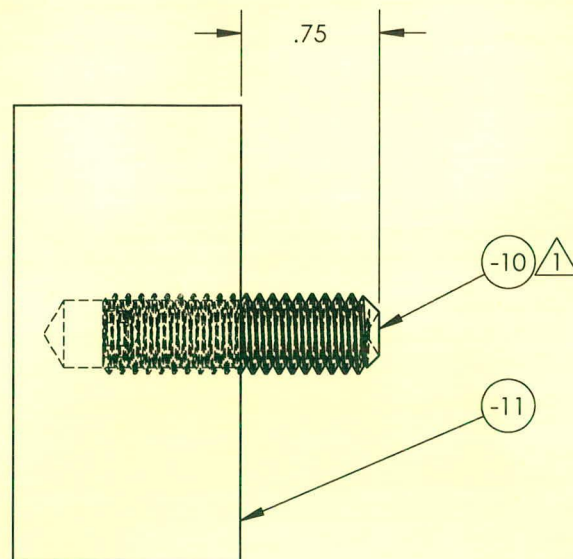
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/30/10

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
7		CH'D P/N -10 SETSCREW DEPTH TO .75 PER G.E.			9/28/2009	RJC	-
10	16-0096	-11A ADDED TO BOM.			8/5/2016	DPD	JAG
11	17-0069	-11A CH'D LOCTITE NUMBER WAS 609 IS 262.			3/22/2017	DPD	JAG



NOTE:

- 1 INSTALL -10 SOCKET HEAD SET SCREW USING 262 LOCTITE OR EQUIVALENT, ALLEN HEAD IN.

-11A

WEIGHT ASSEMBLY

DART AEROSPACE	
TITLE ROTOR DAMPER TEST DEVICE	
DWG NO. RBT18520-11A	REV 11
MAT'L _____ FEAT _____ TREAT _____ FINISH _____ SPEC _____	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 8/17/2000
SHEET 12 OF 17	

